



JAVELIN

Tube Pulling Consumables Suitable for the 30 Ton Gun

Consumables to Suit 12.7mm / 1/2" OD			
Collar	17.0500	ID Size Range	
Jaw	17.3022		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6000	5.50mm	8.10mm
To Suit 13 – 16 g	17.6001	7.60mm	10.20mm
To Suit 18 – 24 g	17.6002	10.10mm	11.60mm
Consumables to Suit 15.88mm / 5/8" OD			
Collar	17.0625	ID Size Range	
Jaw	17.3032		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6010	8.50mm	11.00mm
To Suit 13 – 16 g	17.6011	11.00mm	13.60mm
To Suit 18 – 24 g	17.6012	13.05mm	15.65mm
Consumables to Suit 19.05mm / 3/4" OD			
Collar	17.0750	ID Size Range	
Jaw	17.3042		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6020	12.20mm	14.80 mm
To Suit 13 – 16 g	17.6021	14.10 mm	16.70 mm
To Suit 18 – 24 g	17.6022	16.25 mm	18.85 mm
Consumables to Suit 22.23mm / 7/8" OD			
Collar	17.0875	ID Size Range	
Jaw	17.3047		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6030	15.35 mm	17.95 mm
To Suit 13 – 16 g	17.6031	17.35 mm	19.95 mm
To Suit 18 – 24 g	17.6032	19.50 mm	22.10 mm
Consumables to Suit 25.4mm / 1" OD			
Collar	17.1000	ID Size Range	
Jaw	17.3052		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6040	18.50 mm	21.10 mm
To Suit 13 – 16 g	17.6041	20.50 mm	23.10 mm
To Suit 18 – 24 g	17.6042	22.60 mm	25.20 mm
Consumables to Suit 28.58mm / 1 1/8" OD			
Collar	17.1125	ID Size Range	
Jaw	17.3062		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6050	21.80 mm	24.40 mm
To Suit 13 – 16 g	17.6051	23.80 mm	26.40 mm
To Suit 18 – 24 g	17.6052	25.80 mm	28.40 mm

Tube Pulling Consumables Suitable for the 30 Ton Gun Continued

Consumables to Suit 31.75mm / 1 1/4" OD			
Collar	17.1250	ID Size Range	
Jaw	17.3072		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6060	24.90 mm	27.50 mm
To Suit 13 – 16 g	17.6061	26.90 mm	29.50 mm
To Suit 18 – 24 g	17.6062	28.95 mm	31.55 mm

Tube Pulling Consumables Suitable for the 60 Ton Gun

Consumables to Suit 38.10mm / 1 1/2" OD			
Collar	17.3212	ID Size Range	
Jaw	17.3211		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6070	31.30 mm	33.90 mm
To Suit 13 – 16 g	17.6071	33.30 mm	35.90 mm
To Suit 18 – 24 g	17.6072	35.30 mm	37.90 mm
Consumables to Suit 44.45mm / 1 3/4" OD			
Collar	17.3217	ID Size Range	
Jaw	17.3216		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6080	37.70 mm	40.30 mm
To Suit 13 – 16 g	17.6081	39.70 mm	42.30 mm
To Suit 18 – 24 g	17.6082	41.70 mm	44.30 mm
Consumables to Suit 50.80mm / 2" OD			
Collar	17.3222	ID Size Range	
Jaw	17.3221		
Mandrel Options		From	To
To Suit 10 – 12 g	17.6090	44.10mm	46.70 mm
To Suit 13 – 16 g	17.6091	46.10 mm	48.70 mm
To Suit 18 – 24 g	17.6092	48.10 mm	50.70 mm

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