



TUBE EXPANDERS

900 SERIES



- Range covers tube sizes from 6.35mm (1/4") OD. Up to 9.53mm (3/8") OD.
- Available with 19mm (3/4") or 32mm (1 1/4") Roll lengths for tube sheet thickness from 3.18mm (1/8") to 29mm (1.14")

| TUBE OD. & BWG. | EXPANSION RANGE (ID) | | | | 19mm 3/4" ROLLS | | 32mm 1 1/4" ROLLS | | MANDREL 6.35mm (1/4") Square Drive | | |
|--------------------|-------------------------|------|-------|-------|--------------------|---------------|----------------------|---------------|---|----------|----------|
| | Min | mm | Max | Min | Inch | Max | Expander | Roll Set | | Expander | Roll set |
| 1/4" 6.35mm | 18 | 3.84 | 4.39 | 0.151 | 0.173 | | TR-921 | TRR-921 | - | - | TRM-39 |
| | 19 | 4.19 | 4.70 | 0.165 | 0.185 | | TR-922 | TRR-923 | - | - | TRM-39 |
| | 20 | 4.45 | 5.08 | 0.175 | 0.200 | | TR-923 | TRR-923 | - | - | TRM-40 |
| | 21 | 4.57 | 5.26 | 0.180 | 0.207 | | TR-924 | TRR-924 | - | - | TRM-40 |
| | 22 | 4.83 | 5.49 | 0.190 | 0.216 | | TR-925 | TRR-925 | - | - | TRM-41 |
| | 23 | 4.95 | 5.65 | 0.195 | 0.222 | | TR-926 | TRR-926 | - | - | TRM-41 |
| | 24 | 5.11 | 5.84 | 0.201 | 0.230 | | TR-927 | TRR-927 | - | - | TRM-41 |
| 3/8" 9.53mm | 14 | 5.10 | 5.80 | 0.201 | 0.232 | | TR-927 | TRR-924 | - | - | TRM-41 |
| | 15 | 5.84 | 6.73 | 0.230 | 0.265 | | TR-915 | TRR-903 | - | - | TRM-42 |
| | 16 | 6.10 | 6.99 | 0.240 | 0.275 | | TR-916 | TRR-916 | - | - | TRM-36 |
| | 17 | 6.48 | 7.34 | 0.255 | 0.289 | | TR-918 | TRR-903 | - | - | TRM-38 |
| | 18 | 6.91 | 7.80 | 0.272 | 0.307 | | TR-901 | TRR-903 | TR-902 | TRR-904 | TRM-30 |
| | 19 | 7.26 | 8.13 | 0.286 | 0.320 | | TR-903 | TRR-903 | TR-904 | TRR-904 | TRM-31 |
| | 20 | 7.62 | 8.48 | 0.300 | 0.334 | | TR-905 | TRR-907 | TR-906 | TRR-908 | TRM-32 |
| | 21 | 7.77 | 8.64 | 0.306 | 0.340 | | TR-907 | TRR-907 | TR-908 | TRR-908 | TRM-33 |
| | 22 | 7.98 | 8.86 | 0.314 | 0.349 | | TR-909 | TRR-909 | TR-910 | TRR-910 | TRM-34 |
| | 23 | 8.13 | 9.07 | 0.320 | 0.357 | | TR-911 | TRR-911 | TR-912 | TRR-912 | TRM-34 |
| 24 | 8.13 | 9.07 | 0.320 | 0.357 | | TR-911 | TRR-911 | TR-912 | TRR-912 | TRM-34 | |